

Look familiar?

Not allowing material to “flow” can result in cracks or fractures.

What are your options?

- Change the die lube? **COSTLY**
- Add more draw stations? **COSTLY**
- Slow down the entire slide stroke? (lose energy and productivity) **COSTLY**
- Modify the die set? **COSTLY**
- All of the above? **WAY TOO COSTLY**

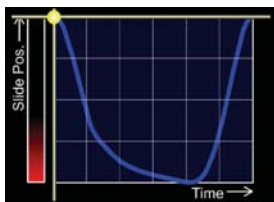


KOMATSU has a new solution to this old problem...

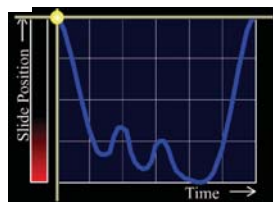


Go with the Flow!

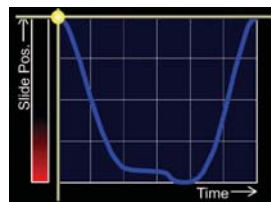
The Komatsu Mechanical Servo press gives you complete *programmable control* of both slide *velocity and motion* where it counts—*throughout the working part of the stroke!* Slide velocity and motion can be changed even during production to adapt to material characteristics.



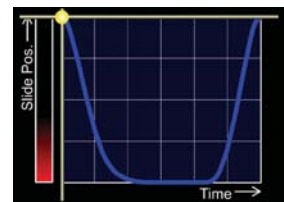
Drawing



Multi Stroke



Piercing



Coining



With over 2,000 presses in production, Komatsu Mechanical Servo Presses meet today's material challenges, giving you the competitive edge.

See tomorrow's technology today—only from Komatsu.